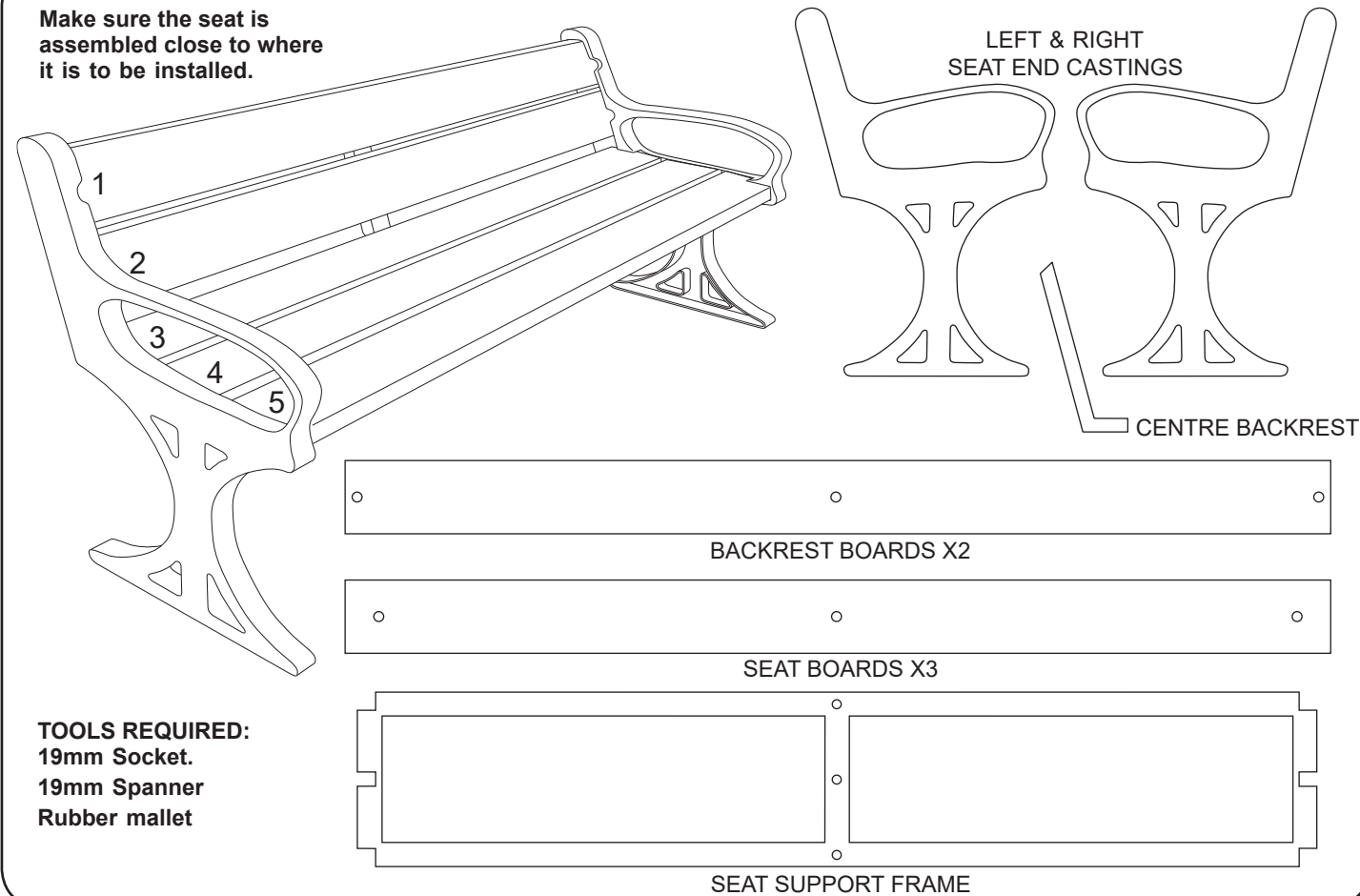


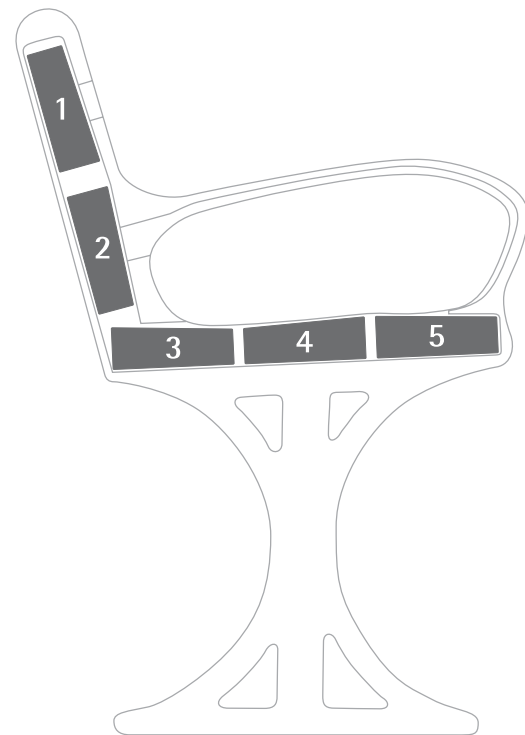
INSTALLATION INSTRUCTIONS EVERGREEN SEAT ASSEMBLY

DOC REF: 449 ISSUE 01

Make sure the seat is assembled close to where it is to be installed.



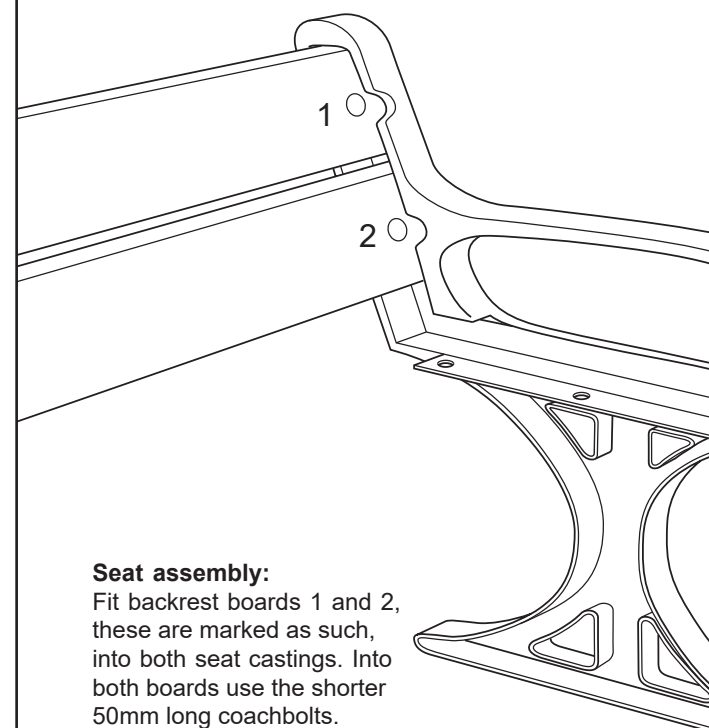
1



Seat board orientation:

When assembling the seat make sure you have the board tapers as shown above.

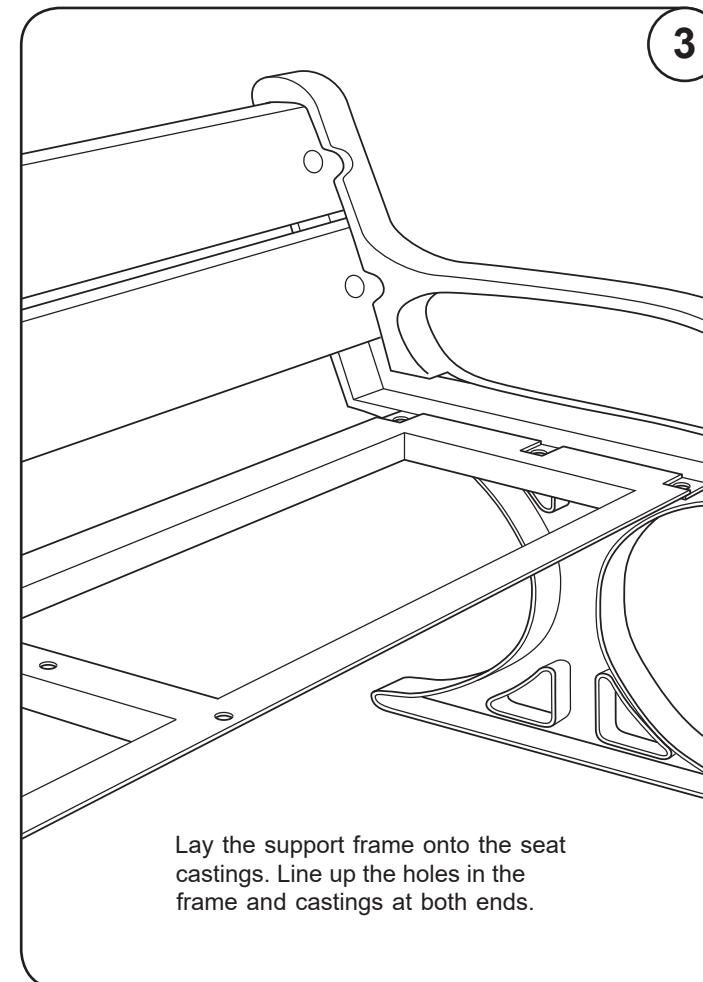
2



Seat assembly:

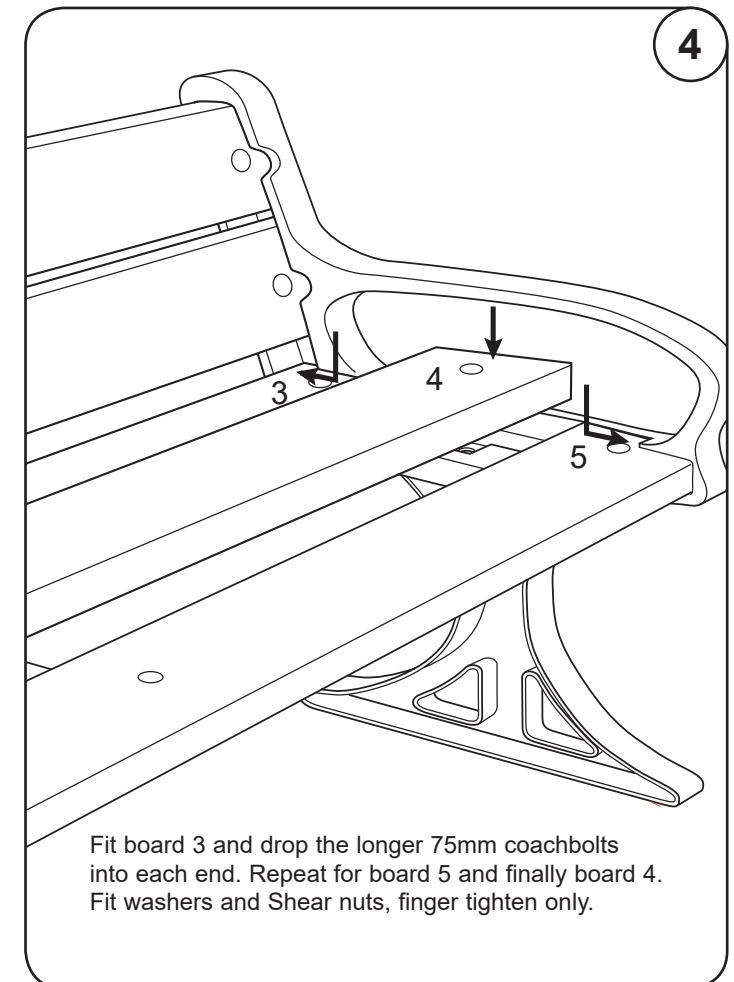
Fit backrest boards 1 and 2, these are marked as such, into both seat castings. Into both boards use the shorter 50mm long coachbolts. Use Sleeve locks but finger tighten only at this stage.

3



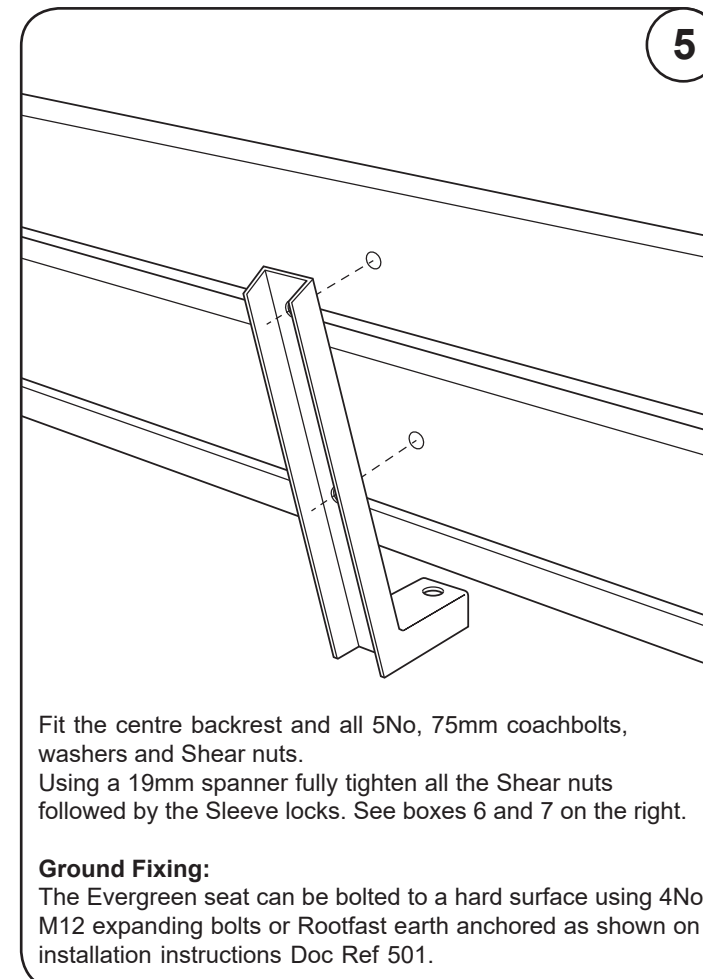
Lay the support frame onto the seat castings. Line up the holes in the frame and castings at both ends.

4



Fit board 3 and drop the longer 75mm coachbolts into each end. Repeat for board 5 and finally board 4. Fit washers and Shear nuts, finger tighten only.

5



Fit the centre backrest and all 5No, 75mm coachbolts, washers and Shear nuts. Using a 19mm spanner fully tighten all the Shear nuts followed by the Sleeve locks. See boxes 6 and 7 on the right.

Ground Fixing:

The Evergreen seat can be bolted to a hard surface using 4No M12 expanding bolts or Rooffast earth anchored as shown on installation instructions Doc Ref 501.

6

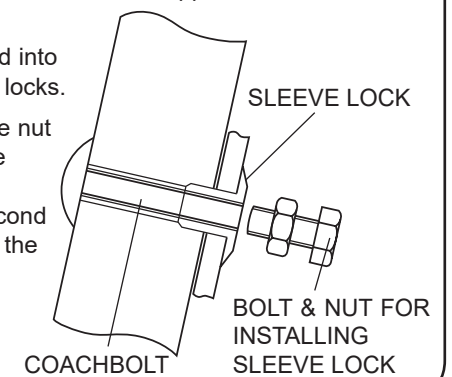
SLEEVE LOCK

Put the nut on the short hex bolt with approx. 10mm of thread exposed.

Insert the threaded end into the back of the sleeve locks.

Place a spanner on the nut and turn it to rotate the sleeve lock.

To unwind, place a second spanner on the end of the hex bolt. Hold steady and turn the nut in the opposite direction to loosen it off.

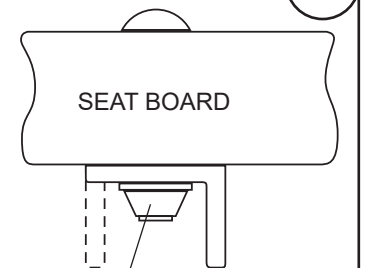


7

SHEAR NUT

Before tightening, use a rubber mallet to hit the coachbolt head down flush.

Then tighten the shear nut until the hexagonal head shears off.



COACHBOLT & SHEAR NUT FIXING

Caution: Shearing of the nuts can usually be sensed but we advise the wearing of gloves during tightening to prevent injury.



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