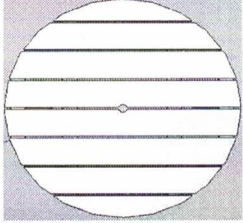




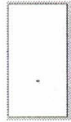
Assembly Instruction for King and Supersized Excalibur Round 8 seater sets (2 Person assembly advisable)
Basic Tools are required. Cordless screwdriver,Posi bit No3, Socket set or 13mm spanner,4mm wood drill bit

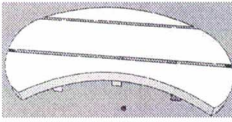
Components



Table Top x 1

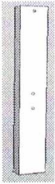

Main Brace x 2


half brace x 4


Seat Legs x 8


Seats x 4

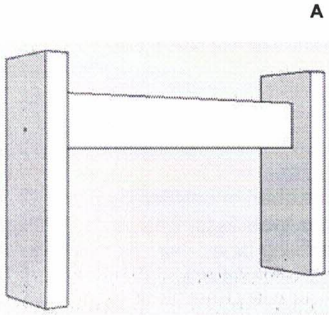

Seat Cross Brace x 4


Table Leg x 4

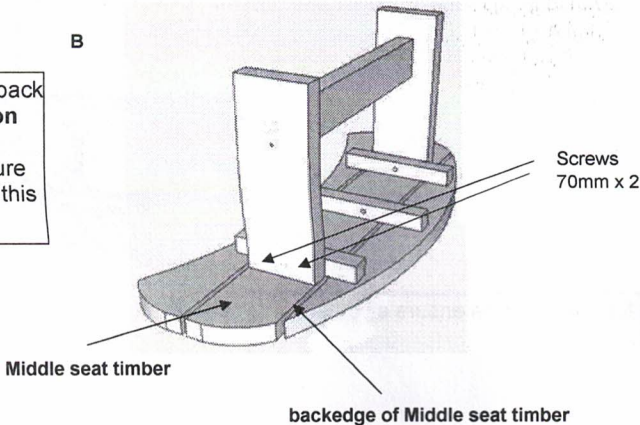
4 No 90mm Bolts & Nuts
8 No 5.0 x 100mm Screws
32 No 5.0 X 70mm Screws

16 No 5.0 x 80mm Screws
8 No 125mm Bolts & nuts
8 No Dome head nuts
12 No Washers

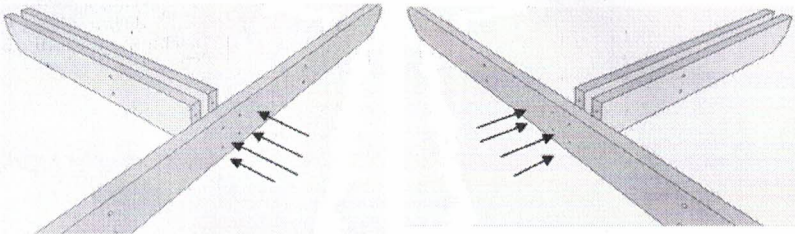
- 1) Check Component List.
- 2) Make the seat H sections. Take a seat leg and insert 2 no 5.0 x 80mm screw in the predrilled holes and align with predrilled hole on the seat cross brace as picture A). Repeat process with opposite seat leg. Repeat this process for the other seat sections.



- 3) Place H section legs on half moon seats ensuring that the back edge is FLUSH with the **back edge of the middle seat section** (See pic B) and that the cross brace of the H section seat component is angled as shown. Predrill the seat legs and secure to the seat blocks with 2 no 70mm screws either side. Repeat this process for all 4 seats

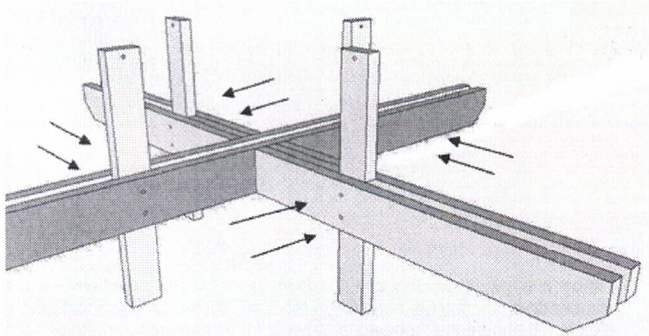


- 4) Take 1 main brace and 2 half braces ensuring the chamfered ends are facing down and align the predrilled central holes of the main brace with e predrilled holes in the and of the half brace and fix using 5.0 x 100mm screws. Repeat for the remaining main brace and half braces

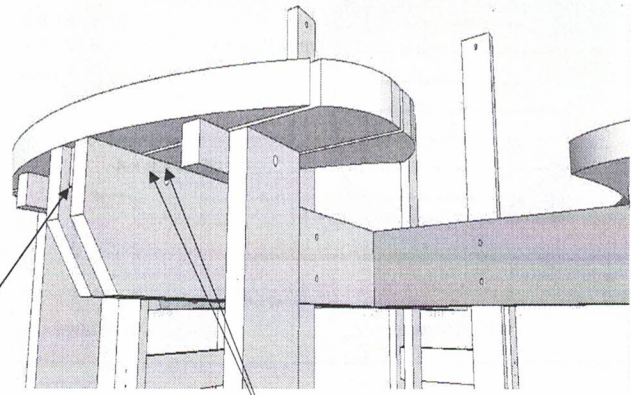


- 5) Take a table leg and insert between the 2 half braces align with vertical bolt holes of these braces, ensure the end predrilled hole is facing up on all table legs. Bolt the sections together using 125mm bolts washers nuts and dome nuts. Do not fully tighten at this stage.

With the 2 brace sections completed take both sections and sandwich the remaining table legs together and bolt both sections together using



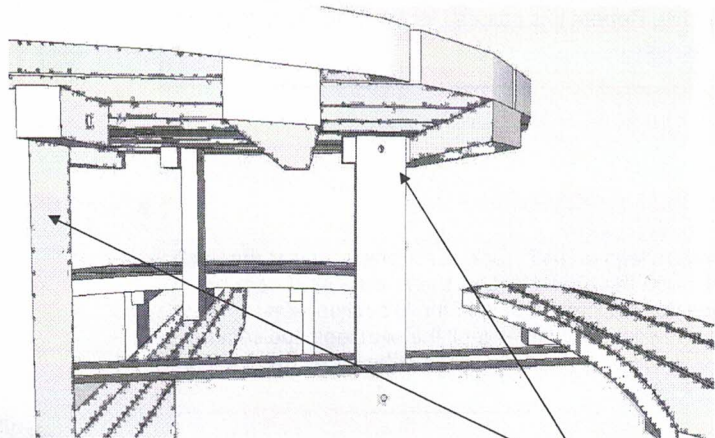
6) Take the completed seat section and attach to the main braces by inserting the centre support block of the seat between the 2 brace sections. Pre drill the braces and fix using 2 no 70mm screws through all pieces. Repeat process until all 4 seats are in place.



Central seat support block

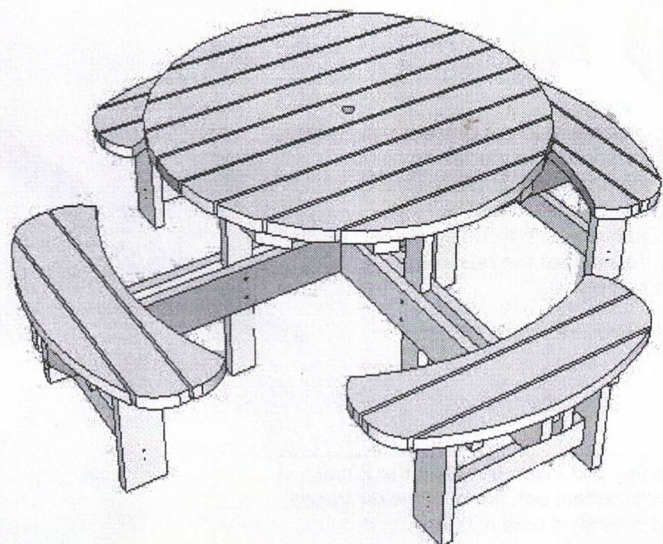
Pre drill and insert 2 x 70mm screws

7) Place the table top (2 persons advisable) in position by aligning the table fixing blocks with the table legs. Ensure the table leg is to the left of the table fixing block. Fix using 90mm bolts. Do not tighten until all bolts are inserted in position.



Left of table fixing block

8) Once the table top is in position ensure all other fixings are tight



Timber is a natural product and is subject to movement. Small splits and warping can occur when timber dries out, this will normally rectify itself when humidity increases and is not considered a defect. To ensure the longevity and aesthetics of your bench periodic retreatment will be required