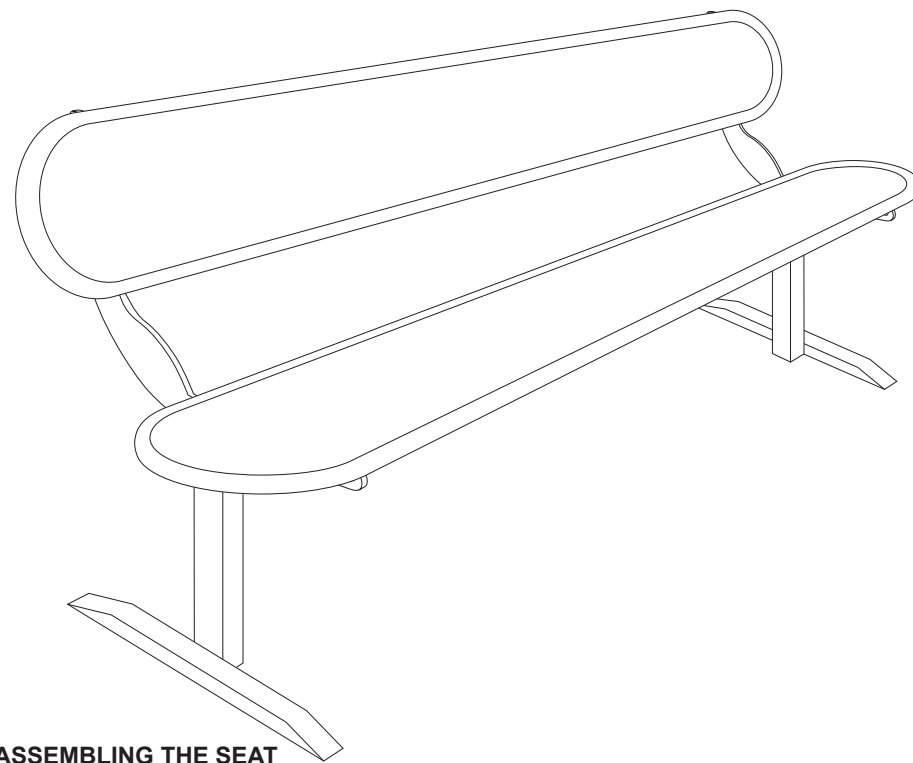


# INSTALLATION INSTRUCTIONS RANGER SEAT

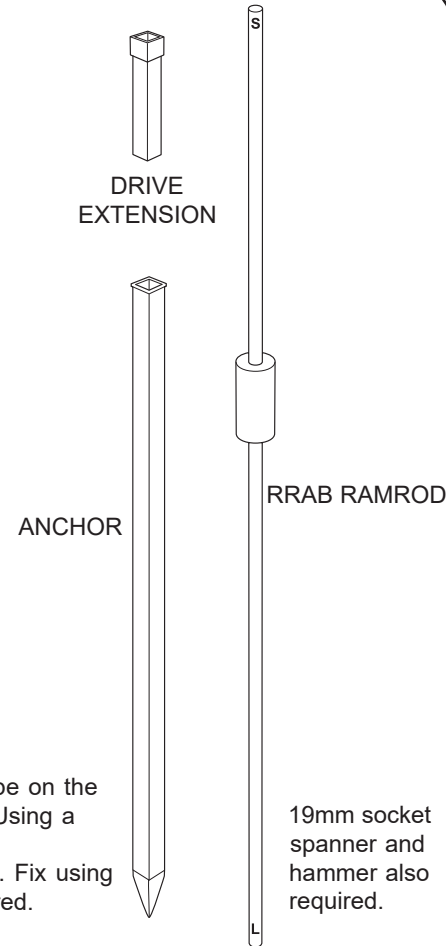
DOC REF: 403 ISSUE 01



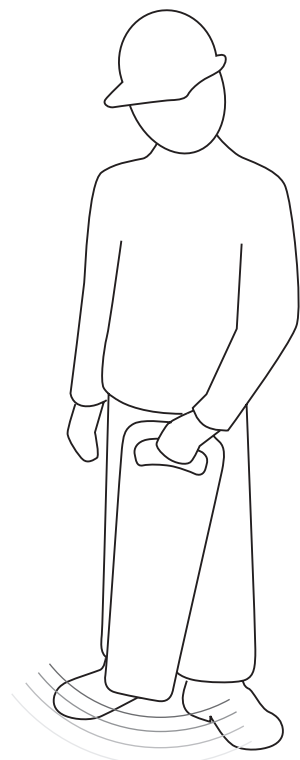
## ASSEMBLING THE SEAT

Fit the front panel to the seat frames. The angle on the underside of the panel should be on the outside, seat pillar tubes on the inside. Fit two M12 coachbolts to the front holes only. Using a washer and half nut (see step 6) tighten finger tight.

Fit the back panel to the seat frames, the panel angle must be outside the seat frames. Fix using an M12 coach bolt, washer and halfnut in all four positions. Position the seat where required. Level the ground if necessary.



1



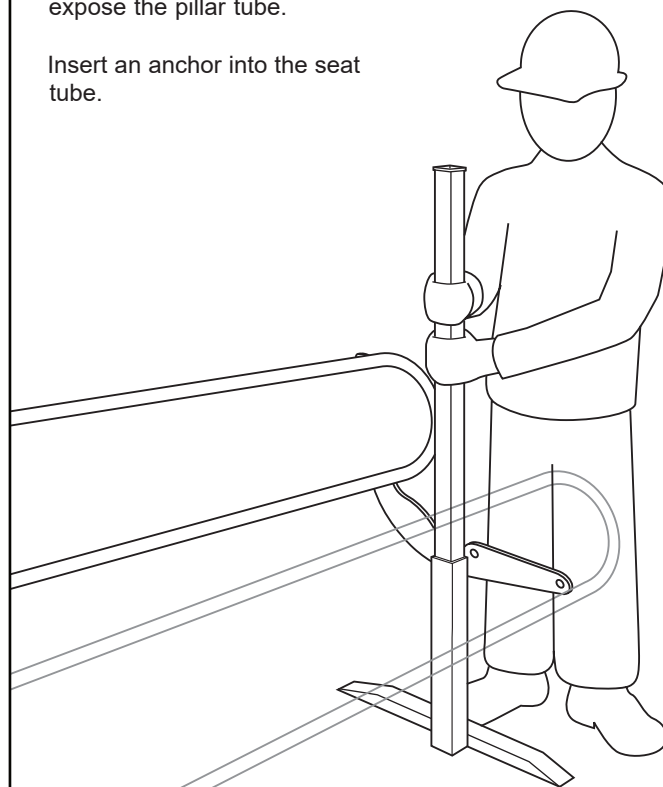
Always check for buried services

## ANCHORING

Pivot the seat panel forwards to expose the pillar tube.

Insert an anchor into the seat tube.

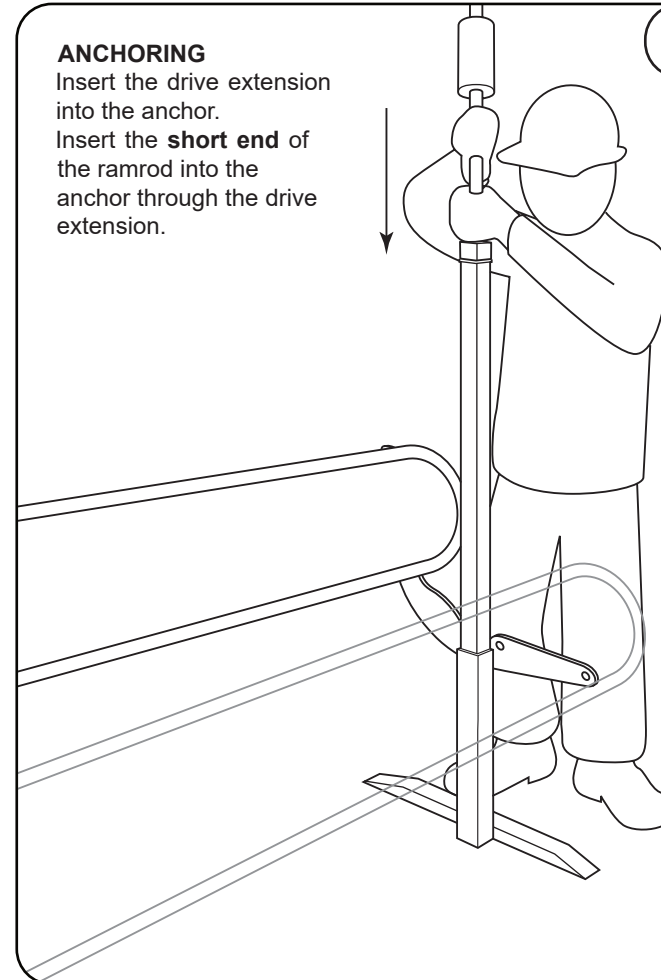
2



## ANCHORING

Insert the drive extension into the anchor. Insert the **short end** of the ramrod into the anchor through the drive extension.

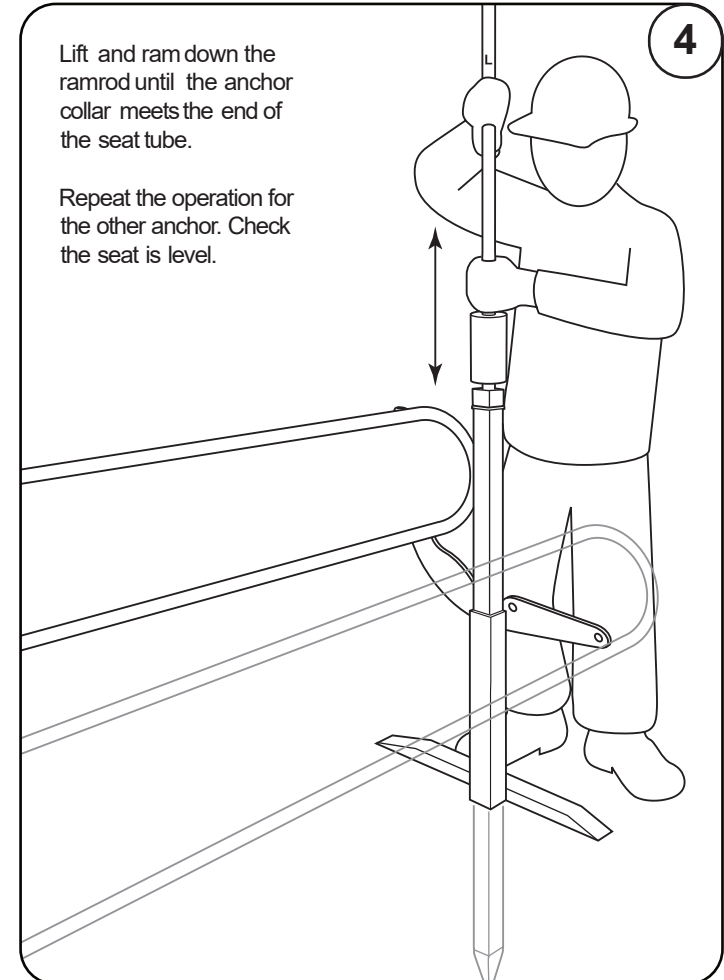
3



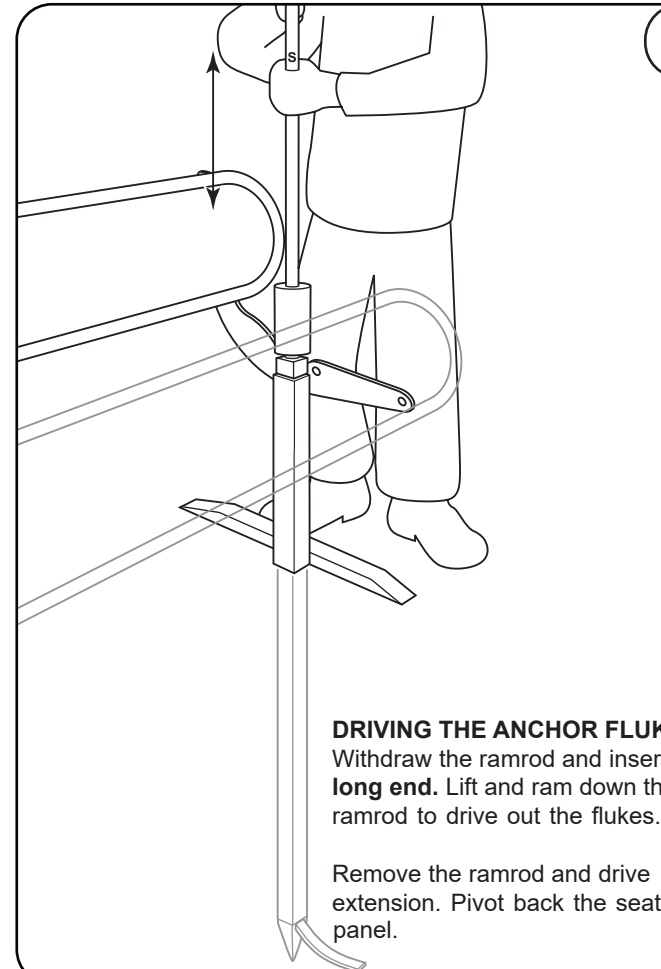
Lift and ram down the ramrod until the anchor collar meets the end of the seat tube.

Repeat the operation for the other anchor. Check the seat is level.

4



5

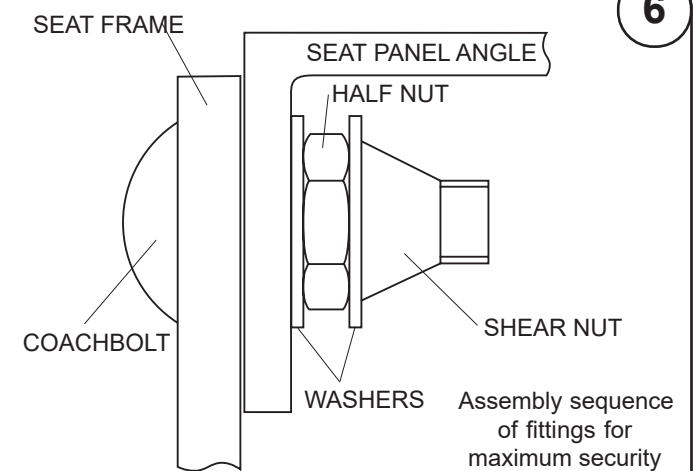


## DRIVING THE ANCHOR FLUKES

Withdraw the ramrod and insert the **long end**. Lift and ram down the ramrod to drive out the flukes.

Remove the ramrod and drive extension. Pivot back the seat panel.

6



## FINAL ASSEMBLY OF THE SEAT

Fit the remaining two M12 coach bolts, washers and half nuts to the seat panel. Tighten all the nuts up hard on both panels making sure the coach bolt heads are flush with the framework. Next fit another washer followed by a Shear nut onto each coach bolt. Shear the hexagon heads off the Shear nuts.

**Caution:** Shearing of the nuts can usually be sensed but we advise the wearing of gloves during tightening of nuts to prevent possible skinning of knuckles.



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