

# INSTALLATION INSTRUCTIONS FOREST-SAVER BENCH

DOC REF: 421 ISSUE 01

**ASSEMBLING THE BENCH**  
Assemble the bench support to the end frames using M12 x 40 coachbolts, washer and half nut. Check the boards fit the assembly. Position the bench, levelling the ground as necessary. IF THE SEATS ARE NOT TO BE ANCHORED GO TO STEP 6.

DRIVE EXTENSION  
ANCHOR  
RRAB RAMROD  
19mm socket spanner and hammer also required.

**1**

Always check for buried services

**2**

**ANCHORING**  
Ensuring the bench is level insert the anchors into an end frames.

**3**

**ANCHORING**  
Put the drive extension into the anchor. Insert the **short end** of the ramrod into the drive extension, anchor and end frame.

**4**

Lift and ram down the ramrod until the anchor collar meets the end frame.

Repeat the operation for the other anchor. Check that the bench is level.

**5**

**DRIVING OUT THE FLUKES**  
Withdraw the ramrod and insert the **long end**. Lift and ram down the ramrod to drive out the flukes.

**6**

SEAT BOARD  
COACHBOLT M12 X 40  
SHEARNUT (SILVER)  
1/2 NUT  
WASHERS  
PILLAR TUBE  
COACHBOLT M12 X 70  
SEAT BOARD  
BENCH FRAME  
WASHER  
SHEARNUT (YELLOW)

**FINAL ASSEMBLY OF THE BENCH**  
Tighten the M12 x 40 half nuts, fit another washer and a **silver** shearnut. Fit the boards with the thinner edges in the centre, using M12 x 70 coachbolts, washer and **yellow** shearnuts. Carefully tighten the shearnuts remembering that the plastic may compress. If so do not tighten anymore, but tap the hexagon until it fractures.

**Caution:** Shearing of the nuts can usually be sensed but we advise the wearing of gloves during tightening of nuts to prevent possible skinning of knuckles.